



SMITH-EMERY COMPANY

The Full Service Independent Testing Laboratory, Established 1904

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File No.: 33351
Lab No.: T-97-284 (BRK)

December 18, 1997

Client: **CAL-GA-CRETE INDUSTRIES, INC.**
803 Miraflores
San Pedro, CA 90731
Attn.: Karl Jakel

Subject: **12" x 12" x 3/4" Thick Concrete Paver Tile (Red Clay color).**
Specification : ASTM C 648
Source : Submitted to Laboratory by Client.

Report of Test

BREAKING STRENGTH (ASTM C 648)

The tile samples were placed on a test fixture having three (3) supports located in a circle three and fifteen-thirty-secondths (3-15/32) inches in diameter with the load applied at the center as per specifications.

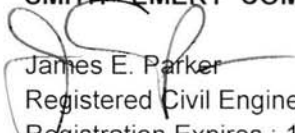
<u>Sample Number</u>	<u>Breaking Load (Lbs.)</u>	
1.	1230	
2.	1080	
3.	1120	
4.	760	
5.	980	
6.	1020	
7.	790	
8.	1040	
9.	860	
10.	1000	
Average :		988

**All tile failure are penetration of the test plunger only.*

Requirements : ANSI A 137.1 (For Ceramic) Breaking Strength. When tested as described.
In ASTM C-648, the average breaking strength shall be 250 pounds or greater.

Remarks : Modified test for direct comparison to like application such as ceramic tile.

Respectfully Submitted,
SMITH-EMERY COMPANY


James E. Parker
Registered Civil Engineer No. 41507
Registration Expires : 12-31-99
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